

April 13, 1929

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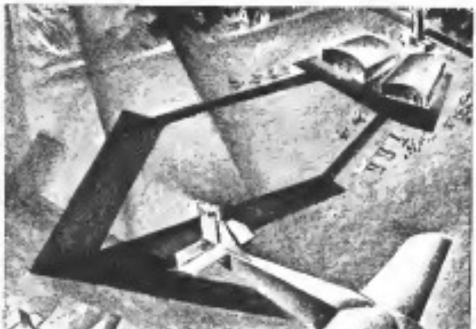
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AVIATION

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CONTENTS

April 13, 1928
Volume 11 Number 11

Editorials	1299
Aerial Photography and the Commercial Operator	1299
The New Fokker Unit at Wheeling, West Va.	1294
The Bowles Sailplane	1297
The "Courier" Monoplane	1299
Boeing Airline Passenger Business	1292
Regarding the Matter of Load Factors	1295
News Sections	1296
The Buyer's Log Book	1297
Side Slips	1298
Index to Advertisers	1294

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AVIATION
April 13, 1929



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THE ADVANCE AIRCRAFT COMPANY, TROY, OHIO



"ASK ANY PILOT"

THANK YOU FOR READING AVIATION

AVIATION

THE OLDEST AMERICAN AERONAUTICAL MAGAZINE

April 13, 1929

VOLUME 11—NUMBER 17



Investment Trends

THIS period is continuing its interest in aeronautics through the nucleus of the stock market. From the man choosing stenographer to the party bank president, every one has tried to pick the General Motors or the Radio Corporation of America. The market has taken easy financing for small and large aeronautical concerns over, and it is obvious that too many of these have sprung up, and that when those become hard the week and incompetent ones will fall by the wayside.

In estimating the effects that a general stamp would have on the manager concern, the influence of the so-called investment trust must be taken into account. The bankers have found the starting of these concerns lucrative, and the public has been eager to put its money into them; but, once raised, the money was often not needed and could not be invested except for the buying of stock in aeronautical concerns at exorbitant prices. With the interest rates for cash as high as they are, many of the managers of these concerns have wisely kept very large reserves of cash. When the supply of planes equals the demand, and when certain concerns that have been operating out of capital and not making a profit fall by the way side, these large reserves of cash should have a steady influence on the value of the stronger aeronautical concerns.



Aeronautic Progress

WHAT might be taken as a good indication of the progress of things aeronautical, is the fact that there for some years have been "World Aerobatic" and "Record Aerobatic" flights from here to there and perhaps high again, to be made during the current year. There may be a few aerobatic fairs next Yuletide, but to general the aeronautic world has settled down to the business of manufacturing and selling airplanes, and what is more, spending them for steady profits instead of "rainbow pots of gold."

The public received its long to be remembered thrills, and the industry received its long-hoped-for boost, from

the great flights of 1927 and 1928. These two years will undoubtedly go down in history as the banner years in flying. However, now that the private citizen has had his eyes opened to the possibilities of the airplane, the day upon which these aeronauts should concentrate is the conducting of their activities in a way that will continue to impress the public with the idea that the airplane is a safe, efficient and economic means of travel.

Today, the good operation of a 100-mile airline will bring name annual dollars and cents to the aeronautic industry than a far off record-breaking coast-to-coast racing flight in race, fog and snow. "Short" flights here, of course, their value to the public. They help to stimulate interest in the design and construction of future planes and engines, and they often result in front-page aeronautic publicity. But they are no longer of major importance in the sale of aviation to the public. Sound development in design, construction and sale operation and the practice of good business methods are the three main items that spell aeronautic success now and in the future.



An Injustice

WHEN John Doe, private citizen, was asked of the law he is eventually subjected to court and given the opportunity to state his side of the case. However, though, when Joe Doe, aviator, is a party to an "air crime" a score of judges is passed on him before he has a chance to say anything in defense of his son's actions in route to the recent disastrous affair that happened at the Newark Airport.

As these few lines are being written the plot of that fatal mis-en-jeu of April 13 is still in a somewhat critical condition and quite unable to give an explanation of why he did what he did, if he did it. Yet, quite contrary to usual procedure, the lead civil and aeronautical officials have issued statements in which they place the entire blame upon that poor chap's shoulders. Such pronouncements and insinuations only serve as a real injustice that causes one to wonder if the action were taken to "have other skins" at the expense of a defenseless party, whether he is guilty or not.

Aerial Photography



A well executed view of a city is always in demand.

AERIAL photography is a friend to the cameras and operators. While most of us who have part in the late vaguenessness resemble the many varied uses of the aerial camera, a certain class think of it as a money-making device. It is, of course, but it's also means of making money in peace-time. Most of the individual owners who have invested in aircraft as a business seem to lose sight of this significant fact, and when six aerial photographers come into their district looking for a place and a pilot, no one can be found who knows his photographic "secret."

Taking pictures from the air is no longer a novel and thrilling way to make a living. Aerial photography is an established profession, and the same rules apply to it which apply to other professions. If a pilot who owns his own plane is interested in the present status of photography, and wishes to investigate its possibilities with a view to increasing his earning power, he will find that it is a serious business which demands serious effort, but one which, while some others, will supply enough for him to earn the pilot rate too.

There are several ways of holding at the proposition, however, not everyone thinks of you being a suitable person. Some will say, "I'll fly time to photograph you?" Others, "How can I become a good photographic pilot?" And there are those who wonder, "How can I get aerial photography as a business?"

In the first instance, selling flying time to photographers is a good way to keep your plane in the air on profitable, consistent and dependable business a good share of the time. If a pilot can demonstrate even a fair degree of skill at getting into a good position for a photographic exposure, and can get to his objective and back without

AND THE

Commercial OPERATOR

By ROBERT A. SMITH

pricing low, he can develop into a reliable source of flying service to any aerial photographer who may be in need of it, and there are many, many men in this classification. I am not the only photographer who goes about the country buying flying time, and we all have our common grievance.

That is, the lamentable lack of trained and reliable photographic pilots. It is not that it's such a difficult accomplishment. On the contrary, the majority of photographic operators is not at all competent. In general, they are not so much to blame as to themselves for why they do it. If there were no pilots in such healthy who was known to be adept at such performances, not only would the photographic aristocracy disappear, but these pilots would find themselves in the air as photographic lunatics more and more, with the logical result that they would be recognized as photo specialists and be able to devote all their time to it. It isn't a very thrilling life, but there are several things which can be said for it, among them being no noticeable hindrance on the part of a photographic pilot to fly through fog, or in the rain, or through storms, at night, or at any over very moist climate. Also, when flying with a camera, the pilot knows where he is going and when he is coming back, and he returns to the same field from which he originally took off.

ANY pilot who is making a success of commercial flying has the ability to do a photographic job, provided he will take the time to familiarize himself with a few simple rules of procedure. After he has attained a fair degree of accuracy, it will become known in photographic circles that he can be depended upon to get good pictures at a minimum expenditure of time and energy, and he will find that his reputation in this direction will enable him to affiliate himself with photographers and aerial photographic firms all over the country.

The main firm of this kind he can connect himself

with, the better he'll be, and the growth of oblique picture sales being what it is, I would think that any adequately pilot owned who is looking for more work would do well to seek out and negotiate an arrangement for reliability with aerial photographic work. The individuals and firms who are interested in the business of aerial photography will be enabled through him, to get a better grade of work at less effort than could be expended with a beginner, and he may conservatively depend upon them to furnish a large proportion of his revenue. They are always glad to loan of good pilots. Besides they don't. He has more money in a cabinet and thus forgets it. They go out and fly with him and see for themselves how good he is. If he can fill the bill, he gets the flying time for any work they have.

Therefore, the best way to sell flying time to aerial photographers is to know how to fly a photographic

plane. For ten years I've been flying on photographic missions, and I've seen a good many pilots attempt to get their planes into position for the exposure only to be lost, largely because they did not have enough altitude. Many, many, but at least 90 per cent, of the failures are attributable to this deficiency. I used to have a conference with the pilot before we took off. I would show him a map of the district with the objective spotted on it, and tell him that I wanted to take the pictures at a certain altitude. We would climb into the plane and head for the general vicinity of the objective. I could see that he was having trouble finding it; he would look up and say, "I'm not sure if I'm near it," and the pilot would then start flying around in circles and thus forget it. They go out and fly with him and see for themselves how good he is. If he can fill the bill, he gets the flying time for any work they have.

I was trying to get

Blew it happens that in oblique work most patients are of a single objective—a house, a real estate subdivision, a building, a street. If the pilot brought me in too high, the house would look like a pinhead, and when he was just about the same height at all. Again, if the pilot can't read a map and comes in high in order to see better, he violates his own purpose. If he's high he can't find the objective at all, because he can't see it.

The remedy I have developed for mobility is to read a map on the part of the pilot is by not trifling his whereabouts where we are going. I usually mention that I would like to get over a certain town at a certain height, then after we get there at that height, I can direct him by a drift movement of my hand on his shoulder and this way get the plane into the proper position. If I miss the shot, I am usually at fault and the pilot is not to blame. I have adopted this method, because I have found that practically all pilots read maps too slowly to allow them to find a position on an oblique photographic flight quickly enough.



An aerial photograph of a real estate development.



This is a vital point, because as flying time is too costly to waste, because of a pilot's inexperience. Also, the photographer knows exactly what he wants and where get this information to the pilot in the most efficient manner. Therefore, the pilot should be able to read a map and be sure about getting to his objective without any trouble.



Aerial view of Berlin.

day. If I could do this, I would be able to direct all my attention to the camera and would not have to worry about his getting lost.

Another condition which annoys an aerial photographer is the lack of understanding previous acting pilots concerning the requirements of the commercial aerial photographic operator. This condition is the positive result, a certain way. He can visualize in his own mind exactly the way he wants it. We are to come as close to his exact picture as we possibly can. To do this, the photographer must make his best to get the picture on his film, how to get the chief points arranged correctly and at the same time attractively. He must make exposures from all possible angles, getting as much as he can during the few seconds he has at his disposal. The pilot is expected to assist by staying at that altitude as long as he can and by shooting down a lot so that vibration will not blur the negative at the instant of exposure. He should observe a wide circle with the objective in the center, taking a good deal in order that the photographer will not be obliged to turn about over and over to take other directions. If he does this, he may run into trouble flying with the photographer, can help materially in the excellence of the finished product and win the photographer's confidence greatly as well as his future flying time.

All the foregoing remarks pertain to oblique photography as contrasted with mapping, which is a highly specialized subject and not very highly recommended for experiment by amateur pilots. In order to fly for a map, a pilot is required to know a good many things about mapping, and this discussion is not appropriate for even an introduction of the art. However, a pilot who has learned well for oblique work and understands the few principles outlined above, sometimes is called upon to

furnish the flying service for a map of his plane as capable of doing map work. It must have performance not often required in oblique work, such as a ceiling in excess of 18,000 ft., a cruising speed of over 100 m.p.h., and must be able to fly from four to five hours with a heavy load. Mapping, moreover, is restricted to well-organized companies, and in order to sell flying time to such a company, or fly for them as a member of an organization, a pilot must have had some previous connection or association with aerial photography. If he succeeds in several oblique work with some small maps to flying companies, the company may be inclined to let him do mapping. A mapping pilot is one of the most successful types in the aviation industry, and one of the first went to qualify in that direction if he were entering at oblique.

Another outgrowth of success in flying for oblique pictures is that sooner or later the conception photographic filter will catch himself up by he doesn't go into the business of aerial photography and pay himself for the work he does. There is really no reason why he shouldn't provide his will regard as a business instead of a pastime. He will discover, on entering the field of the profession, that the same rules apply, which apply to any other business. I am no philosopher and will thoroughly refrain from using any motto like "few work and long hours spell success"; no west philosophers are quoted as saying, but one feature should be mentioned. This is simply aerial photography has caused to be a novelty, a curiosity or even a substitute for some other form of observation. It has been adopted and developed by the operators in the business and the public has become educated to appreciate a certain type of aerial photography. Consequently, a certain demand has been created for photographs that will sell. It has been demonstrated without question that a need for good aerial photographs exists.

In order to supply this demand, a person engaging in aerial photography must have some ingenuity and experience to begin with. If he attempts to use a Geoflex or a home-made camera, disappointment is swift and sure. A few years ago it was possible to build up quite a business using cameras of the above type, but since the introduction of better equipment by the large firms, customers and prospective customers insist upon a standard of excellence impossible to obtain except in well-equipped laboratories and by the use of properly designed equipment. The same thing holds true in any other field of the aviation industry. Nobody could build and sell a three-wheel pusher-type of airplane these days. In comparison with a certain class of simple, cheap, old-type of lumberly biplane. In the manner of the airplane made a few years ago with cameras designed for a vastly different purpose will not stand the test of present-day competition.

Granting that he has chosen the fundamentals of photographic technique as a photographic pilot, or has learned the business by aerial practice, the retarding beginner should make a thorough study of his district with a view to seeing how he can market aerial pictures in it. The best way to see how the public reacts in oblique photography is to collect a few well-chosen samples and go out on a selling campaign. He will find that selling aerial pictures is as "soft soap," but perfectly possible, and that he will often be required to make flights of anxiety before he can make flights with his

cameraman. It isn't a matter of price entirely, by any means, since in many cases a good deal of persuasion and demonstration will be required to convince certain potential customers that they will get a good return as they used. In the old days, an aerial photograph was an attraction in itself and very little effort was needed to interest the buyer in it. Today, with real estate firms and others having their entire advertising schemes around them, the fine craft paper and expensive advertising copy used in the sales promotion booklet cannot in these days be printed and of no profit if the serial pictures which tell the story are scattered. The nation cannot afford to take a chance on poor work.

On the other hand, it is undoubtedly a great handicap to a beginner to start up a small photographic shop to be expected to produce work on a par with the best laboratories in the country. If he had to build up an organization tenured to handle entire work of this kind, he would find himself in real life suddenly and permanently. In fact, only a few laboratories could survive wheels of jumbo cameras, was exactly the case up to the last year or two. Now, to quote one example, the British Aerial Camera Corporation makes a special camera for commercial operators who are going into photography in a business and extends the whole scope of its organization to assist in solving technical problems. Any user of this camera may have all of his technical laboratory work, including developing and printing done by the force of specialists at the Technical Laboratory Bureau and others are doing the same.

This eliminates the independent's greatest problem, namely, the precision work of developing. If he can operate his camera properly, he may profitably with concentrated attention to the business side of his project rather



An aerial view of Marion, Ohio, showing an interesting view of a quiet residential section.



An aerial photograph of Chicago, taken from the northeast.

not the necessity of keeping a highly paid force of technicians on his payroll, and the man is able to profit greatly in spite of selling his pictures with no insertion due to lack of confidence in his products.

No general remarks can be made on the subject of selling aerial photographs. It is a matter for each operator to solve his own way. As a rule success is in direct proportion to the ingenuity and enthusiasm with which it is undertaken. There are thousands of maps in which ordinary aerial photographs can be sold and used, which are not applicable to other types of photography and not uses for them are being discovered every day. There is a well-established demand for good obliques which is increasing from day to day; therefore, the more effort, the more business. This is not to be construed to mean that aerial pictures can be sold on a high pressure basis, because the great majority of buyers who are interested in the pictures will be of some value and a minor factor in the selling process, supplying general information. The user, however, is so important in the potential buyer how these results may be accomplished.

Real estate interests, of course, are among the serial photographers' most reliable customers. They always need good photographs of new subdivisions, an estate, or rural properties of any kind. Oil producing companies use them to show their officials where new wells have been sunk, and the general appearance of new fields. City and state governments spend considerable sums on aerial photographs of traffic, road conditions, buildings, parks and roads. Aerial news pictures appear in every newspaper of prominence in the country. The list of uses is seemingly inexhaustible. It is capable of endless variations to suit local conditions and appetites, and the volume of demand is proportional to the number of users. The public's realization of the value of an oblique aerial photograph has already appeared, and the future holds possibilities which no comprising independent pilot can overlook. To those who provide themselves with a proper foundation of knowledge and equipment, aerial photography holds forth far-reaching opportunities.

THE NEW FOKKER UNIT

IN ORDER to keep pace with the demand for Fokker airplanes the Fokker Aircraft Corporation of America has recently put into operation the first unit of a new factory at Glendale, near Wheeling, West Virginia. Right from its inception the purpose of the design and organization of this plant has been to produce the highest quality of aircraft at the least cost by using the most modern of production methods. This purpose necessitated a concentration on one general type and therefore this factory was designed especially for the manufacture of large aircrafts; it is now producing the model F-10-A with an 80-hp. wing and will later manufacture a still larger type with a 100-hp. wing. Thus the cost of parts of the factory will have doors and equipment for handling 500 ft. wings.

The present unit is 200x400 ft., a typical one-story steel factory building with very large windows, brick walls and concrete floors. It is situated on the bank of the Ohio River, some 50 ft. above mean water level, with two bays of the Baltimore & Ohio Railway running past it, one track on either side of the factory. At present a siding is run in front the track on the river side, another siding will run in from the other track when the rear roofs of the factory are built. The present running platforms, on the river side, provide for both end loading of freight cars and for motor truck loading.

The building is divided basically into two main sections, for manufacturing and final assembly respectively. The inner section is virtually a large hangar with a roof higher than the fauces, and with two doors opening onto a runway to the field, each 100 ft. wide. The manufacturing sections, occupying about two-thirds of



Meetings conducted in Unit No. 1 of the Fokker plant at Glendale. Note the extensive overhead lighting.

In the exact center of the manufacturing and fauces at the very heart of the whole factory is the Production Cen-



ter floor space, around about a long, rectangular enclosure lying on the longitudinal axis of the factory. This provides a concentration point both for raw materials and for finished parts coming in from the nearby parts assembly section.

The Fokker type of construction, a result of long years of experience, consists of a wing made entirely of wood, including a plywood covering, and a sealed steel fuselage covered with fabric. This construction, proven in years of service, naturally divides the factory into two parts. On one side are the woodworking machines, a wood assembly shop, a sheet metal forming shop, a sheet metal shop, the fuselage shop, the fabric shop, and the covering and drying rooms. Directly on top of the staircase, a sort of mezzanine floor, is the small parts assembly section, consisting mostly of carpenters' kit boxes resting. On a large woman's rest room, effectively furnished with colored furniture and curtains. A basement under the woodworking section houses a large, modern dry kiln, the main boilers, and a compressor shop.

The success of any factory naturally depends greatly upon its organization, hence every effort was made to develop a complete but simple system. The problem was naturally one of production, since the Fokker Corporation maintains a sales force and a purchasing office in New York City, and a large engineering, experimental and manufacturing organization in the flying field, the Teterboro Airport, Harsfied Heights, N. J.

A Works Manager is in charge of the Glendale factory and to him the following departments report direct: Engineering Representative, Inspector, Office and Accounting, Personnel, and Maintenance. Reporting to the Works Manager through the Works Manager are the following: Production Control Staff Department; Planning and Production Control, Stores and Materials, Time-keeping, Steering and Internal Transportation, and Tools, Templates and Jigs.

In the exact center of the staircase and fauces at the very heart of the whole factory is the Production Cen-

AT *Wheeling*, WEST VA.

By JOHN C. LESLIE



teral Center which is responsible for the scheduling and routing of all work. Work orders, materials and parts requisitions, and weekly material lists are issued from this center while time data come here for compilation.

The factory is divided into 35 Production Centers, each assigned to handle specific work on planes as they pass through the plant. The work in each Center is directed by a Foreman and under him is an Underforeman to insure supervision in case of absence and to provide a supply of trained leaders as the expansion of the factory demands them.

To insure efficiency for expansion a complete system for training of apprentices has been adopted. Since the Fokker Corporation recognizes the need for trained aircraft workers, the key men are craftsmen of long experience and skill. On the other hand, since the expansion of the airplane industry will require thousands of new workers, it is felt that it will be of inestimable value to have an adequate number of these new workers trained specifically in Fokker methods and standards. It is for this reason that so much attention has been paid to proper education and advancement of apprentices through systematic classes and apprenticeships.

A relatively large number of women are employed to excellent advantage on the following types of work: Sewing and Covering, Typing, Light Bench Welding, Rib Making, Wing Assembly and Wing Covering. With their lighter touch and more mobile fingers, it is believed that they can do such work better than men, when properly directed. The Fokker Corporation has had an unusually broad experience with women on light welding work and has found them specifically fitted for it. To give suitable attention to the training, health, and general welfare of these women a trained nurse is constantly on duty in the plant. Her office connects with the large cheerful rest and recreation room which has been furnished with attractive decorations and current reading matter.

With an audience in mind of the material and personnel involved, we can now outline the manufacturing processes, starting with the wood members. The raw lumber

is brought in on freight cars and immediately stored in the dry kilns for seasoning. When ready for working it is brought up through a trap door directly to the woodworking shop where it is cut to the desired shapes and sizes. Then the individual members are stored in racks over the various assembly jigs ready for use.

When it is time to make one of the long longitudinal spar shapes the many individual members are laid out as a notched shaped frame and glued and clamped together. The whole process is very simple for low cost with extreme care. After a flange has been glued up it is placed on a rack and allowed to dry under regulated conditions of temperature and humidity. When thoroughly dried, it is placed in a machining jig and by means of a high speed cutter guided by templates, it is shaped to its required form with absolute accuracy. This process, now so accurate and rapid, replaces the old hand methods.

When the upper and lower flanges for a spar have

been shaped they are shifted to another jig where they are clamped into their final form. Here the bushings and several tangs are put on and one piece plywood web glued on. Then the spar is shifted to a final jig for the attachment of the other web covers.

While the spars are being thus classified the ribs are also taken care of, through the special Fokker combination of a platform with adjustable cup strips on both sides. The nose cap strips are made out of soft wood and the others hard wood. The webs are shaped by means of a small high speed router guided by shaped-faced templates. The cup strips are nailed and glued two place with the aid of a simple but accurate adjustable jig.

With the spars and ribs both fabricated, the next problem is their assembly together, and it is here that a unique



A view of the wire fabrication department in the newest plant of Fokker Aircraft Corporation.

Fokker construction provides a single skeleton. The ribs are made in three parts, one for the nose section, one for the section between the spars, and one for the trailing edge. This makes it possible to attach the nose sections to the front spar and the trailing edge sections to the rear spar in a vertical position, in the same jig which was used to attach the several webs to the spars. Thus much room is saved and the workmen are in a more convenient position.

When these rib sections are attached the spars are transferred to the main wing assembly jig which is made of steel and assures absolute uniformity in all the wings professed from it. In a few hours the center section ribs are put in and the bottom plywood covering applied and glued into place. Then by an ingenious device the wing is lifted and turned over so that the top cover may be readily attached.

Finally the vertical tail section, which has already traversed the wing through its various stages, receives its final trim; after which it is finished under closely controlled conditions of temperature, humidity, and ventilation. Four 80-hp. wings may be accommodated in the plant shop at one time, ensuring freedom from delay at this point. When the wing is finished it is conveyed to the assembly hall, where it is attached to its fuselage and the fuel and instrument console made. The smaller wood parts such as the antennae, cabin floor, and doors are manufactured in much the same way.

With the work on the manufacturing side of the factory outlined, an outline may be given of the manufacture of the metal parts of a Fokker airplane. The welded steel tube fuselage requires that the individual tubes be shaped so as to fit tightly together at the joints. This is done on welding structures with angles and distances



4. Wing-powered Fokker Super Universal, which has been built with "flexible" technique.

assured within the small close limits of fine machine tools. The finished tubes are checked against water tests so that there is no sagging and the old methods of lead lining eliminated. The other equipment of the machine shop, such as lathes, shapers, drill presses, and rolling machines, and for making special fittings, bolts, and precision tools.

Next in line to the machine shop come the jigs for the welding up of fuselage, nacelle, nose section, and main biplane. These jigs are all made from rolled steel sections and will turn out finished parts, accurate within close limits, with a minimum of final adjustment. To avoid the cost of a large oxygen and acetylene tank through the factory, two tanks are piped from common sources and each has its own pressure gauge so that the welder can suit his gas supply to his needs. With fifteen years of experience behind it, the Fokker organization can turn out work of this kind very accurately and rapidly.

The sheet metal work, including cowling, radiators, con-

THE BOWLUS Sailplane

By WILLIAM H. BOWLUS
Chief Test Pilot, Flying Circus
Star Circus, Air Service Corp.



UNIVERSAL interest has not yet been attracted in gliders as they have not yet entered the public imagination. This is especially true in the United States. The American gliders have started power-hauled with their speed and have dominated fast races.

Avacum has passed through the stage of novelty, however, and has definitely entered the fields of business and pleasure. There is much pleasure to be derived from soaring in a glider and the technique of operation can be mastered in a remarkably short time.

American aviation thought no one has been applied to airplanes, and such fine gliders as have been produced in this country have been virtual copies of German gliders.

My own interest in gliding dates back to 1914 when I constructed my first glider. It was a crude predecessor of the present gliders, yet it served its purpose as whetting my appetite for flying. I began to teach myself to do end-to-end flights of gliders. Since then I have built fifteen gliders, the most recent of which is a biplane that I shall describe.

It distinguishes between a glider and a sailplane should be stated. A glider, generally speaking, only glides downward, yet a fairly good operator can keep a glider up a long while. A sailplane on the other hand can be kept in the air indefinitely. It differs from a glider largely in its capacity of doing long round trips without loss of altitude.

To date within my knowledge there have been no real sailplanes built in the United States. Such sailplanes as have appeared have been brought from Germany. Germans were early interested in gliders and they have moved on toward a general interest in sailplanes.

In designing this plane the three things borne in mind, in the order of their importance, were first, good aerodynamic characteristics, second, structural strength and rigidity, and third, simplicity and ease of construction.

In order to obtain good aerodynamics the drag was reduced to a minimum by streamlining wherever possible, and for this same reason the biplane type of construction was adopted.

In order to have a place of practical value it was believed that it should be sufficiently rugged to stand considerable handling without the necessity of continually making minor repairs.

The structural design was kept as simple as possible consistent with good performance and rather light, especially near the center. Welded members were used for joining wherever possible.

The plane is a high wing, full cantilever monoplane using tapered wings. The fuselage is of rectangular cross section tapering to a hemispherical front end and in the rear to a rounded surface about one-third of the total length. The wings are made up in three parts, a center section of six foot span being built integral with the fuselage and the two wings of 19 ft. lengths bolted to this center section, areas in the connecting holes being had through blind holes in the fabric. This allows the wings to be dismounted for transportation.

The fuselage has a maximum section at the pilot's seat of 34 in. deep by 19 in. wide and is composed of four spruce longitudinal 3/4 in. by 3/8 in. at the pilot's seat and tapering to 3/8 in. by 3/8 in. at the tail plate and to 1/4 in. by 1/4 in. at the rear. Sheet members of the biplane are also of spruce and have a cross section the same as that of the longitudinal at the stations where they are located. Diagonal bracing is taken care of by the use of spruce strips one and one-half inches wide by one-sixteenth thick, designed for a tensile load of ap-



Left, E. M. Ziegler, Air Service Corp.; right, William H. Bowlus.

presumably 300 lbs. These strips are fastened and then glued and nailed in position with their outer edge intersecting the joint of the longitudinal and the transverse. When these strips dry out they shrink slightly and give the entire structure rigidity without subjecting members to any gross axial stress. On each side a fairing strip 1/4x3/8 in. is glued as an edge for the surface of holding the cloth away from the sides of the fuselage and slightly improving its appearance. The forward portion of the fuselage does the nose to the trailing edge of the wing, has a V-bottom and carries a solid fairing.

INSTRUMENTS behind the pilot's seat there is a bulb-head of $\frac{1}{2}$ -in. plywood which extends from the fairing to the top chord of the front wing spar and at the rear wing spar there is a similar bulbhead. These two bulbheads transmit the load of fuselage and pilot to the wings in flying, and is the load on landing. These bulbheads have an hour glass shape, being the full width of the fuselage where they attach to the longitudinal and above that, narrowing to approximately the width of the pilot's seat and again narrowing for their attachment to the wing spar. Above the bulbheads these bulbheads are fixed in forming a shoulder for the pilot's seat. The control system which is attached to the bulbheads is six feet long and has a chord of 5 ft. 6 in. It is permanently attached to these bulbheads. At the rear of the fuselage a short stub vertical fin is built in which the rudder is attached. A light tail strut of conventional type, with rubber shock cord, is built in about a foot from the end of the fuselage; an inspection hole being provided by the use of hollow rivets.

Controls are of the conventional type using a stick and rodite pulleys operating the control surfaces by means of 1/4-in. control wire.

The wings are of full cantilever construction, tapered in plan form using U.S.A. 35-A airfoil section. This section gives high lift and at the same time is well suited to cantilever construction because of its deep section; the span having a depth at the root of 10.95 in. and 9.15 in. respectively. The wing spans are 19 ft. long and have a chord of 5 ft. 6 in. at the root, tapering to 32 in. at the tips and are held in the center section by four fairing-fins.

The wings are built up Pratt trusses. The top and bottom dividers are made of two strips of spruce splices glued and nailed on each side of the vertical and diagonal members, the diagonal members, of course, being placed so as to be in tension under flying load. The top chord of the spars is kept horizontal, the lower one sloping up thereby giving a slight dihedral to the lower surface of the wing. The front spar is set at right angles to the center line of the fuselage, the nose one sloping forward in order to keep it as deep as possible, the tail spar being obtained mostly by slanting the trailing edge forward.

The ribs are made by cutting a web of card paper and gluing on each side of this cap strips 1/8x1/16 in., nailed occasionally to hold them while the glue is drying. These ribs are found to be exceptionally light and very easy to construct and are many times stronger than necessary for glider loading. Every third rib is made a compression rib by placing spruce compression members on each side of the web. The wings are braced diagonally in the same manner as in the fuselage, with thin spruce strips. The leading edge back of the

front spar is covered with thin plywood to give a free airfoil section and to add rigidity. A wire is used for the trailing edge. These wings prove to be extremely strong and rigid, very little flexing being noted even in flight. In fact the entire glider has been lifted by the wing tips.

The ailerons are 10 ft. long and have a box beam at their leading edge which is hinged at the top to the rear spar and are pulled up by the control cable and down by a spring. The ground surface being upward.

The rudder is a balanced, half-sailplane type of either thick sections or the standard type which has a spanwise one-third of the chord from the leading edge.

The balancing fin is cut out to set away at the lower position where the rudder is joined to the stub fin. The ribs of both the rudder and the elevator are constructed with paper sole the same as the wing ribs. The rudder is approximately five ft. high and has a 33 in. maximum chord tapering to a rounded tip.

No fixed horizontal stabilizer is provided. The elevator is balanced and of the same section as the rudder and the same ribs were used, in other words, the stabilizer is equivalent to two rudders placed end to end. The depth of the stabilizer at its center section is approximately the depth of the fuselage and continues the general streamlining effect. Both the rudder and the stabilizer are attached in a 3/32 in. aluminum ear plate which has ears bent out to form the hinges. This piece is securely attached to the longitudinal by means of ears.

A **L**ANDING gear is used for experimental flights and for towing on level ground. This prevents damage to the wing tips and makes it possible to fold the glider in at the beginning if necessary. When service flights are made it is easily removed and the landing gear on the lead chord provided for that purpose. The landing gear is made entirely of draw�ed tubing and the vertical struts which extend from the wheels to the upper portion of the plywood bulkhead directly behind the lead cockpit contain a compression spring for absorbing shock. Straight side tires, 10x3 in. originally intended for airplane tail wheels, were obtained and wheels made up for them by turning a wood disk and gluing and screwing plywood plates on each side to hold the tire on. A bearing was provided by driving in a sheet brass of steel tubing and riveting it in place. At the front end of the fuselage a quick release is installed.

Wing, fuselage and tail surfaces were covered with Mylar 100 cintex. This material is very light and takes dope well. Three coats of dope were applied the last one having aluminum pigment.

As far as can be determined the performance of the plane with a gross weight of 305 lbs. is take-off at 22 m.p.h. and a gliding ratio of approximately 20:1.

Specifications of the Service Blueprint

	44 ft
Chord at root	8 ft. 6 in.
Chord at tip	32 in.
Overall length	25 ft
Weight empty	162 lbs
Weight empty with landing gear	180 lbs
Airfoil ratio (approximately)	11 lbs
Wing area	U.S.A. 35-A
Wing area	179 sq ft
Rudder weight	2 lbs
Elevator weight	7 lbs

THE "Courier"

MONOPLANE



A three-view drawing of the "Courier". Below: nose-on view of the aircraft.

THE "Courier" monoplane designed by William J. Warehouse, and now being placed in production by the Courier Monoplane Co., was first flown by Jack Ried, on February 12 from Mira Field, Los Angeles, Calif. The initial test flight was a complete success and before crashing, Ried put the plane through a series of maneuvers. Later flights with varying loads have shown remarkable stability and excellent control even at mating speeds. One of the first type stated aeronauts has given the plane unusually great lateral control.

The "Courier" in three places takes advantage of high wing externally braced type. It is powered with a Kinner K-3, 300 hp engine. The span is 57 ft., height 7 ft. 8 in., and length 24 ft. 4 in. The weight empty is 1,333 lbs., normal pay load is 400 lbs., and the gross weight is 2,100 lbs. With full load the plane has demonstrated a top speed of 120 mph at 1,650 rpm, a cruising speed of 90 mph, and a landing speed of 35 mph. Take-off and landing run without brakes and in 40 ft. are under 200 ft., initial climb is approximately 750 ft. per min., and the service ceiling is set at 12,000 ft. although in use out with pilot only the plane climbs to no 10,000 ft. in 80 sec. The all around performance of this plane with a 100 hp engine is believed to be unusually good and indicates the increasing popularity which this type may be expected to enjoy in the aeronautical market.

Many features of advanced design have been incorporated in the construction and equipment of the Courier. Exhaust muffling, stick control, stabilizer control, tail skid, and cabin upholstery are all of new type. Al-

though the fuselage framing is rugged, the factor of safety everywhere in excess of Department of Commerce requirements, provision has been made for two large doors, ample window space, and a cabin that is entirely free of structural obstructions. The first "Courier" has been finished with white wings and tail surfaces, red fuselage and struts. Production is now being started in the Long Beach factory immediately since the International Aircraft Corp. has as soon as approved type certificate is granted by the Department of Commerce, it is planned to turn this craft out at the rate of two a week. Jigs, dies, and tools are now being prepared for this production. The cost of the model requires a greater production than two a week, which is the capacity of the present plant, it is planned to open a second aircraft factory on one of the Southern California airports.

The Courier wing is of conventional wood and fabric type and is built in two panels which are braced to a cabin center section. Spars are of box type with three



A front-three-quarter view of the "Courier" monoplane, showing the clean nose section and the vertical stabilizer.

ply side plates and spruce cap strips and spacers. Three layers of single wire drag bracing are employed at each panel, connecting the lower and upper single sheet metal type and five heavy ribs being used to take the torque strains between spans. Ribs are spruce and plywood or Warren



Exterior view of a "Cessna" monoplane before service.

truss structure and are spaced at distances varying from 12 in. at the root to 14 in. at the tip. Plywood covering on top and bottom of the leading edge to the rear edge of the front spar preserves the trailing edge curve, the Cessna 208 carbid section being used. Light steel tubing is employed along the trailing edge of the wing, while the wing tip also is faced with steel tubing, but of heavier gauge.

Fins type ailerons, set in approximately 12 in. from the wing tip, are mounted to a fixed stay by three pins in steel tube brackets. The aileron curve of the aileron is maintained by an aluminum sheath over the entire leading edge of the aileron, thus retaining the air control qualities afforded by this type of control.

The fuselage is of welded, chrome molybdenum steel tubing in Warren truss structure, with heavily stressed members doubled and an arch construction being used over the center of the cabin for bracing purposes and also to distribute more evenly the landing loads from the landing gear struts. All tubing is four-way welded at the ends and ends. Both wings and fuselage are covered with un-painted fabric which is liberally doped and finished with Brodie sealer. Wing panels are pin-braced to fittings on the upper longitudinal and are braced in the lower longitudinal by parallel steel tube struts strengthened with balsa wood and fabric covered. These struts are adjustable at the wing spar fitting as a provision for rigging. Glider strengthening of light spruce strips and is neat and efficient. Lateral lacing is to be accomplished by the use of dental wire.



The fuselage is built to either the pilot's or the passenger's seat in the cabin. Passengers sit side by side in the rear have very good vision and an unusual degree of leg room. The cabin framing is of spruce members clamped to the steel fuselage structure. The floor is of varnished plywood, but the ceiling consists

of sheet board, and all wall space has been finished in varnished balsa. Miraca panels manufactured by the Waukegan company. These panels are screwed to the spruce framing and panels are covered by ornamental molding. Aluminum is used for finishing around doors and windows. The cockpit is exceedingly pleasing, the Miraca having much the same effect as the internal wood panels which are being so much used. In addition it is possible to wash Miraca and keep it always bright and clean, it does not show scratches or wear, is almost completely fireproof, and has a very considerable muffling effect in that the cabin is exceptionally quiet. A dome light is provided in the cabin ceiling and windows are of the sliding type to provide ventilation. A luggage compartment capable of taking three full size suit cases is located by lowering the hinged seat back of the passenger seat. Both pilot and passenger seats are luxuriously upholstered and the entire interior effect of the cabin is rich and pleasant. Streamline aluminum doors are standard.

The pilot's seat is set well forward and several inches higher than the passenger seat, for visibility. From a natural standing position the pilot can see the ground 30 ft. straight ahead of the plane when in landing position and can also see his landing gear at all times. A Consolidated type "A" panel is used for the instruments which are all of Consolidated manufacture, but it is said that on all future planes the flying instruments will be on the left and engine instruments on the right of the



The inside of the three passenger "Cessnas," showing the interior which is finished in plain fabrics. Left: The Waukegan model, standard on the "Cessna."

cockpit. Consolidated compass, tachometer, air speed indicator, oil temp. indicator, oil pressure gauge, and bank indicators are standard equipment, as are also dome, instrument board, and navigation lights.

All control wires and tubes are concealed between the fuselage fairing and cabin skin or floor. Rudder bar control of auxiliary rudder is the basic control as is general development of Waukegan's Watterson and is of a simple, compact type which permits only the stick itself to pass through the cabin floor. A large torsion-bar shaft is mounted on hollow bearings below the floor. The stick itself is pivoted in a box mounted on

this shaft, in such a way that the lower end of the stick may operate the aileron control wires which pass out through the fuselage shaft and over. Miraca panels are used on the floor and ceiling, and the aileron is actuated by a cable and pulley system, the aileron being held in position across within the wing employing the linkage in customary fashion. Elevator control is by means of a push and pull tube connected to a bar on the box within which the stick is laterally pivoted. The

bars are of copper tubing. The posts are flexible. The tail members are all of chrome molybdenum steel and consist of an inverted V which extends down to the tail post. Adjustment may be made on the ground only by means of a lock nut and bolt fitting which attaches the leading edge of the fin to the fuselage. The horizontal stabilizer is built as one unit of semi-concave type and is hinged at the leading edge to fittings on each upper longitudinal. A tube extending down through the main gear adjustment carries the rear spar of the stabilizer on its upper end and two brace struts on the lower end, each of which extends out to the rear spar. The rudder is mounted by three hinges, two on the tiller post and one on the vertical post, each individual pivot being mounted to the tabular by three long bolts.

A conventional split axis landing gear is fitted, struts being of round steel tubing strengthened with balsa wood and fabric covered. Landing shock absorber by Grinnick shock strut, Goodyear 30 by 5 in. wheels are carried on Johnson dual wheel fitted with Johnson brakes. Brakes are individual and are operated by pedals independent of the rudder bar but operable without removing the foot from the bar when it is in an approximately normal position.

The tail skid on the first "Cessna" is of forged structure with landing shock absorber by a column of rubber disks in compression. Due to the popularity of tail wheels, however, it has been decided to offer either. Castor wheels are available as an optional equipment. As a result of the original design of the dynamics of the horizontal stabilizer is made through a worm gear fitting on the tail post operated by a torque tube from a small diameter wheel at the pilot's left and carried along the fuselage by universal joints and plain bearings.

A QUIET STREAMLINE engine mounting is used in order that the Kinner engine may be readily dismantled or another engine of the same power may be fitted if desired. The Kinner K-5 has proved of ample power and is quiet and vibration free in operation in this plane. Exhaust manifold cooling gives the engine an excellent streamline. The manifold is built in between the engine crankcase and the propeller spinner, final exhaust being carried through a single stack extending below the cabin. The built-in exhaust is smoothly formed and air cooled by a scoop and lateral passage, the air being circulated by the propeller. This method of manifolding has proved excellent cooling and also serves as an effective muffler. Store wood propellers are to be standard equipment on all Cessna planes.

Cooling around the nose and engine is of aluminum back to the forward edge of the nose cowl. A heavy aluminum firewall is also built into the forward part of the cowl. The oil tank is of five gal. capacity, located in the fuselage ahead of the firewall. A single 32 gal. gasoline tank is mounted in the center section above the cabin. D. is of three plate steel sheeting built to a true wing curve and is quickly removable from the top. All fuel

Length overall	24 ft. 6 in.
Height	7 ft. 3 in.
Sweep	-2°
Chord	6 ft.
Arched section	
Angle of incidence	0 deg.
Deflection angle	0 deg.
Weight empty	1235 lb.
Normal pay load	400 lb.
Disposable load	746 lb.
Gross weight loaded	2106 lb.
Wing loading	9.6 lb. per sq. ft.
Pilot loading	21 lb. per hr.
Power plant	100 hp. at 1885 rpm
Top speed	150 mph. at 1900 rpm
Cruising speed	90 mph. at 1630 rpm
Landing speed (still air)	28 mph
Initial climb	750 ft. per min.
Service ceiling	12,000 ft.

BOOSTING

*Airline Passenger
BUSINESS*

By HAL SHIELDS

General Passenger Agent, Western Air Express

IT IS well known that commercial aviation in the United States has been built up principally by the carrying of mail and express. In 1938, airships in this service flew 7,800,000 miles, carrying a total of 137,000,000 letters and some 30,000 express packages, and this volume of air mail and express traffic will undoubtedly increase in years to come, serving to provide a substantial part of the profits from airline operation. However, the air passenger need not be ignored, because he is going to be the greatest friend of the air transport operator in the future. It is tragic, therefore, that we should consider what we have done for the passenger and what more we may do.

The development of the passenger airplane has followed much the same trend as that pursued by other transport vehicles, except that improvement in the plane has been much more rapid. The early passenger planes, steamers and seaplanes were extremely crude and uncomfortable. Gradually, as years passed by, they became lessens. The early airplanes were also made and

uncomfortable, and they remained that way until only a few years ago, but since their worth as passenger conveyances has been recognized, the improvement has exceeded anything of the like quality ever seen in the transport world. Today the large passenger plane is a luxurious conveyance. It recalls the Swiss Puffinus air, and it is being improved every day.

My own intimate knowledge of air transport naturally concerns the operations of Western Air Express, but I know that just as our company has improved its accommodations for passengers, so have other leading transportation concerns, while still others are arranging to do so. All of us at the start used open cockpit planes as they were all we could obtain. Now most of us are using cabin planes, with doors up to three engines and seating from four to twenty people, and the time has arrived when the air passenger demands the comforts of a cabin.

The development of the passenger plane has been rapid and constant improvement is still being made. This can be illustrated by our own experience. In May, 1938, Western Air Express accepted delivery of three tri-engined Fokker F-10's, and they were described then as the fastest and most luxurious passenger airplanes in America. Since the first of this year our company has received delivery of seven more of these Fokkers. They look much the same as the others, but the new specifications provide for more than 200 passengers. It is not to be presumed that within another year there will be many more refinements, but we recognize that airplane construction is far from being standardized.

A study of these refinements shows careful consideration for the comfort of the passenger. The tilt of the chairs has been changed slightly so that the passenger sits more easily, and the upholstery has been made a little thicker. The windows have been enlarged so as to afford a better view. Two additional oxygen tanks have been installed so as to get better breathing for night flying. The vacuum tank providing air cold water for drinking purposes has been replaced by a more ornate container. The small silver plated ash tray for the com-

Passenger disembarking from a Western Air Express about 10
the end of the work loading in the station

mfort of the large planes for the convenience of passengers. Everything that the Puffinus air offers has been provided, and more, too. The Puffinus does not have a smoking room, a men's and women's wash room, the Puffinus chairs are not as comfortable, and there is nothing in the Puffinus to tell the passenger of the speed that it is being made.

There is also the human courtesy side of doing well passengers and here again I believe our air transport companies have gone over the envelope one better. It has been policy for us to do so. We have checked closely all the railroads have done, and we have tried to improve upon their methods. I know Western Air Express has done this, and I am confident that all the larger air transport companies have done the same.

We have sought, in fact, to give our passengers more than they expect. Our agents inform prospective passengers that the company has well leave the office at a certain hour to transport them to the airport. They expect to make the trip in a bus. Instead, they are conveyed to the airport in expensive limousines driven by uniformed drivers.

The passenger is driven direct to the station in the airport. This depot is of Spanish type architecture. It is not large, but it is attractive. There is a general waiting room, a special waiting room for women, a ticket office, suitable laundry space and a roof garden. On cold days a warming room in the fireplace gives us welcome. The automobile drives the passenger direct to the door of the station. If the passenger goes to the airport in his own automobile, he may stop it at one of the bungalows without charge.

The passenger is brought to a position directly in front of the depot at the right side. Entering from the depot there is a covered walk back in advance style so that it may be extended to touch the door of the airplane



Grounds of Castle Field Airport
near Santa Monica, California.
The scene of the trans-Pacific
further metropolitan connecting
the Western Air Express
801

cabin. This permits the passenger to walk directly from the waiting room to the interior of the cabin without being exposed to the elements. He is always under cover; it also prevents any chance of getting onto the field and getting too close to the propellers.

Ma passenger is expected to carry his own luggage. We have uniformed attendants to attend to this, and tipping, by the way, is not permitted on the passenger planes. The courtesy element is also maintained after the flight has commenced. When the airplane has meanwhile set out on its course, the second pilot passes out daily newspapers to the passengers. Both pilots are on duty. Writing paper and envelopes are available for those who desire to write letters, and a handsome log book describing the flight is given to each passenger. At points of interest are reached, they are called to the attention of the passengers. And then there comes the service of lunch, an experience that always appeals strongly to the person making his first air trip.

In our selling talk to prospective passengers we never say anything about the serving of luncheon on the flight. Of course, the old timers know all about it, but the newcomer at it is a little slow just another one of the things we are trying to please our passengers. When we first established the *de luxe* *Trans-Western* Los Angeles and San Francisco with the co-operation of the Daniel Guggenheim Fund for the Promotion of Aeronautics, the luncheon was served in boxes and the coffee was served in paper cups. Now the food is served on a horizontal lacquered tray, and the coffee is served in silver goblets with removable paper lining.

The Los Angeles and San Francisco trip takes only three hours. The passenger leaves one terminal at 8:30 a.m. and arrives at the other terminal at 11:30 a.m., or before. It could be argued that under these circumstances the serving of luncheon is not necessary, that it constitutes a needless expense to the operating company. However, we have found that if planes pass over the mountains and have to land, the passengers are sufficiently hungry to eat the dusty luncheon that is put before them. We have found that the price of this luncheon has paid off many times over in the way of good will. At the end of the year, the passengers are soon met by uniformed attendants and are taken in limousines to the company office, or to their hotels of centrally located.

I have described here what Western Air Express does in the way of handling passengers. It can be said that the same courtesy is extended to passengers by all the other large air transport companies. We all have worked in close harmony, and we are just getting fairly started.

as that the whole cause of air transport may benefit. If we glance back over the list of personal courtesies being exhibited in the air transport, we will realize we have been doing much in this respect than the railroad operators. The newspapers, bus transportation to and from the airport, free luncheons, the passing out of



Right photo of one of the Fokker C. 20 Western-powered. Public transports used by Western Air Express.

points of interest, and tipping are a few of the things we have added to that we have learned from the other transportation systems, and all have tended to make air travel more popular.

On some airplanes now in use in the United States, there have been installed electric kitchens and electrical refrigerators. In others, designed chiefly for personal use, the number of chairs has been reduced to make room for a lounge, or a desk. In the near future we will have airplanes that will be even more luxuriant. All of us have made extensive experiments with tables from glass to fold, but that has been chiefly for our own operating purposes. The general sense of comfort and freedom from care for the private individual has been applied by the established telephone companies and such a service is not any permitted. However, this will come when the use of the radio telephone in airplanes becomes material. This service can be expected to be of great value to many of our passengers.

Probably no one would be brave enough to attempt to predict just what further improvements in air passenger transport service will be made within the next year, two years, or 25 years. They have been coming so rapidly to keep track of, and we are just getting fairly started.



Left photo at the landing point in front of the passenger station at the Los Angeles terminal.

REGARDING THE MATTER OF

Load Factors

By C. L. OPENSTEIN
Aeronautical Engineer

BECAUSE there has been considerable discussion in recent months concerning load factors, it is believed that an article of explanation is needed at the present time.

A load factor consists of two parts, a factor of safety and the expected load. A factor of safety of two is universally used. This factor of two is conveniently overlooked, because in it are included the following factors:

(1) Probability that some of the materials used in the construction of the airplane are not in accordance with the specifications used in the design.

(2) Poor workmanship consisting of poor welds, parts not fitted accurately, scratches particularly wing beams being rounded to a greater depth than called for in the drawing, etc.

(3) Deterioration in service: Many planes spend considerable time out in all sorts of bad weather resulting in loss of strength of fibers and loss of structural members due to corrosion and in some cases to decay. Some planes do not go through severe storms with light loads and suffer seriously in having members stressed beyond the static limit.

(4) Factor of ignorance which takes into account the fact of knowledge of the loads usually imposed on aircraft under various conditions.

An examination of these four items indicates that the factor of safety of two is not too large.

The loads to be expected have been selected from experiments made by the U. S. Army Air Corps and by the National Advisory Committee for Aeronautics. Several years ago an Army aviator made a number of experimental flights in an airplane in which an accelerometer was attached. This instrument gives results which indicate the magnitude of the loads to which the wings of the airplane were subjected. In one series of flights, which the airplane was put through it was found that the worst load case or pulling out of a flat dive sharply. To this case a load equal to about eight times the weight of the airplane was put on the wings. Burned rally pens were in severely mounting to about seven. Very strong burns occurred in a result of passing through curves or over certain loads of tension, give loads of a little over three. A short time ago an experimental pilot at Langley Field actually obtained a little over eleven on the wings of his plane in pulling sharply out of a steep dive at very high speed. As a result of this, the Navy and Army Air services decided that while the pilot writing the experimental flights obtained based on the wings on about eight times the weight of the airplane, the average pilot in carrying his regular passenger load put on the wings were more than six on the wings. Multiplying this load of six by the safety factor of two gives the load factor of twelve which is used in the design of passenger planes for the Army and Navy.

Training planes for the Army and Navy are designed on load factors of eight and seven and a half respectively, because it is considered that these planes will not be subject to such severe loads as the passenger planes. A load of only over five has actually been recorded in pulling out of a dive sharply in an Army training plane.

In connection with the load factors to be used on the wings of commercial airplanes the Department of Commerce considered that since the purpose of these planes is to carry persons or property from one place to another without any anomalies or strains which would show up severely before the structure, the design load should be based on the loads likely to be encountered in normal flying. Following the lead given by such firms as three and a quarter, a base load for one and a half and a half was selected for planes weighing up to 2,500 D. and powered with the DN-5 motor. Since most commercial planes to follow today have this power plant, one and a half is the design load factor for the average commercial plane. It is believed that this low load factor may explain the frequency with which planes are losing their wings in the air during necessary long dives. Nearly every week we see an accident of some commercial plane falling its wings at the air, crashing and killing two or three people. When we analyze the conditions and realize that if pulling out of the dive the pilot may have five or six times the weight of the airplane on the wings, which were designed on the basis of three and a quarter. The average pilot, has no idea of the loads he can put on his craft, he does not know that it can be designed to withstand the loads induced by pulling out of a dive, or that it is a very serious mistake to used his plane by himself and then carry passengers. The intention of all planes should be to use load factors in order that they may exercise proper judgment in their flying. It may be possible that there should be a special class of commercial planes called training planes designed on higher load factors than the ordinary planes, or else possibly the raising of the entire set of load factors for all commercial airplane designs.

Flamingo Guarantee Extended to Six Years

CINCINNATI (cont.)—Extension of the guarantee on aircraft parts and equipment from the manufacturer 90 days to a period of six years made on April 5 by the directors of the Metal Aircraft Corporation, thus only holders of "Flamingo" series passenger and mail contracts.

The announcement of the corporation's organization to be the first in the world to extend the warranty period beyond the usual three years, follows the recent loss of a Flamingo which the Metal Aircraft guarantee is to be honored in force, a situation to public interest as no similar extension by the Cincinnati organization is available.

According to directors of the company a return of parts has proved to them that the rate of wear life is a conservative estimate of the longevity of all parts of the aircraft. They will stand by the statement of Harry R. Gossman, general manager of the corporation, and associates.

The company are now repairing parts and repairing aircraft as required by the trade, except for the rare exception noted covering defects in material and workmanship.

Passenger planes are made in one of the two principal methods in the country, single-lane production methods, not the more advanced manufacturing equipment being unknown. At the time of its incorporation, the company is said to have planned to use the latter, but right from the start it has been found that arrangements for an anticipated increase in business must be

Myhres Completes Long Trip in Simplex

DEFiance (tempo)—H. B. Myhres and A. L. Johnson recently completed a 12,000-mile tour in a Simplex Aircraft Corporation monoplane in the West Coast steel region. Prior to leaving the western trip, Myhres had been in the same areas of Florida and in New York. He reported a total of 30,000 miles of flying, 600 miles in his Simplex craft without need of repair either to the plane or the engine, and 1,000 miles repaired. It

Myhres, who has remained in Defiance to fight out the new five passenger Simplex recently completed was the first to arrive in the City of San Francisco on Los Angeles road at the 1928 National Air Races. He is expected to take the 1929 Simplex over a number of the important races this year.

U.S.A. Service Recreational

ETCMA (tempo)—U.S.A. Service, Inc., the city has filed a certificate changing its record of no par value stock to \$200 shares.

Aircraft Year Book Out

NEW YORK (tempo)—The Association of Chamber of Commerce of America, with headquarters in this city, has just issued its annual "Aircraft Year Book" for the year 1929. The new edition contains over 250 pages of technical plans and engines produced during 1928. It also contains news items of the United States and foreign aircraft, a comprehensive appendix covering the field of aviation in its various branches.

Universal Establishing School at Fairfax

KANSAS CITY (tempo)—The Universal corporation has signed a long term lease with the Fairless Airport Company at Kansas City for a tract of ground for the purpose of establishing a school for the art of aircraft. Universal school already has been opened there. No announcement can be made yet as to whether Universal will continue to use the Fairless airport for its operations, and most readers will wonder what will become of the Municipal airport.

Universal plans to erect immediately over 120,000 ft² hangars on Fairless for the purpose of training other engineers. Particulars of the school are not yet made public but before opening the exact Universal insisted that additional practices fields be purchased by the corporation and made available. Universal will meet with the manufacturers having plants in existence, even such a large field as Fairless could not in a year or two accommodate all of the transports and bombers which have taken interest. As a result, the support owners organized the three 100-acre fields nearby which will be available to the school and additional ground also in being purchased.

Chain of Schools Planned by Pioneer

OMAHA (tempo)—Pioneer Aircraft Company will organize approximately 100 schools of flying instruction in Nebraska and surrounding states. It is said that the construction of the first school will begin on or early in 1929. Omaha interest will be centered over the state, with about every 25 miles. It is expected that at least eight planes and an equal number of pilots will be used in the schools. The first one plane and one instructor being required for every three schools, providing instruction from a week.

Charles Kinnison is to be general manager of the system, with Carl Bentz as his chief pilot. The company will have the agency for both the Waco and Cessna planes.

At the present time students are receiving flying instruction from the case pilot, Charles Kinnison, of the Kinnison, Pioneer and Cessna, Inc., which gives a ground training course, co-operating in providing a complete air-force education.

Approve Propellers and Foreign Engines

WASHINGTON (c. c.)—Approval by the Board of Directors of the U. S. Aircraft & Motor Carriers, Inc., on April 5, 1929, has been issued by the Department of Commerce. Seven foreign-made engines, furthermore, have been approved for license without the type certificate.

The approvals are as follows, awaiting a certificate number, make, engine, pitch horsepower, and speed: No. 6—Westinghouse, 6 ft. 3 in. x 6 ft. 2 in., 600 h.p., 2,000 r.p.m.; No. 7—Gnome, 3 ft. 6 in. x 4 ft. 1 in., 150 h.p., 2,000 r.p.m.; No. 8—Sopwith, Design 75B, 6 ft. 6 in. x 2 ft. 6 in., 100 h.p., No. 9—(pending), No. 10—Daimler, 6 ft. 8 in. x 5 ft. 5 in., 400 h.p., 2,000 r.p.m.

The power plants, according to engine designation, type, cooling, and horse-power at rated revolutions per minute, are as follows: "Brazilian," 9 cylinder, radial, air 400-1250; "Brazilian," 9 cylinder, radial, water 400-1250; "Brazilian," 9 cylinder, radial, air 400-1250; "Curtiss," 6 cylinder, in-line, air, 150 h.p., 2,000 r.p.m.; "Curtiss," 6 cylinder, in-line, water, 300-1300; "Simpson," 8 cylinder, air 80-1000; "Simpson," 8 cylinder, air 80-1000.

*Subject to special conditions

Kinner Engine Firm Now in Reorganization

LOS ANGELES (tempo)—Kinner Aircraft Corporation, formerly known as the Kinner Aeroplane Engine Corporation, with the re-lease of considerable new capital, has been reorganized by W. R. Kinner, president.

The new firm will provide the Kinner firm with \$40,000,000 in cash, it is stated with a reserve of 200,000 shares of unissued common stock. It is said that the reorganized Kinner will go on operating as Kinner Aeroplane Engine at the rate of 100 per month, and will also open up a considerable block of the new Kinner market.

Kinner engines are now being built at the rate of four per day with the production schedule calling for ten engines per day before July 1.

Plans Five Stations a Day

DETROIT (tempo)—Edward A. Stoen, president of the Stevens Aircraft Corporation, has announced plans for producing five planes per day with production starting on the Stevens Juniper, a low plane sales monoplane powered by a Continental or Wright engine. The first 100 aircraft will be produced in sufficient numbers to enable the corporation's new factory on the new Detroit Wayne Industrial Airport, to be devoted to those models.

Mohawk to Build Three New Models

Will Offer Two 8-Seaters And a Taste-Engined Plane

MINNEAPOLIS (tempo)—Three new types of aircraft, to be manufactured here by the Mohawk Aircraft Corporation, Cal. G. P. Murphy, vice-president, announced recently.

The three are two-place cabin plane, a two-place open cockpit plane and the same biplane and a three-place two-engined cabin plane. All the craft are to have leather seats, fabric type will continue to be Mohawk fashion, which will continue to be Mohawk fashion.

Spectacular and flying performance of the single engined planes are reported practically identical. Both are powered by 200 h.p. Pratt & Whitney. The biplane type has wingspan of 35 ft. 8 in. and length of 23 ft. The closed cabin varies from a maximum of 75 in. to 81 in.

more high-flying speed

Flight tests, it is reported, have demonstrated that the plane has a top speed of 100 m.p.h., climb rate of 1,000 ft. per min., rate of roll in seven seconds from dead stop, and landing speed of 30 m.p.h. Gliding angle is 1 in. to 8 ft. average altitude 12,000 ft. Fuel consumption is 7.00 ft. per hour at 80% of power and one-quarter gallon of oil. Cruising range is 300 miles.

The weight is 1,000 lbs. and the maximum load is 700 lbs. A low wing, tailless, internally braced and tapered in used. The fuselage is of welded aluminum-aluminum steel. Price of the open plane is \$20,000 and of the closed \$25,000.

No performance figures for the biengined plane have been revealed as yet. The craft will have a wingspan of 31 ft. 9 in. and a length of about 24 ft. The biplane will have a wingspan of 34 ft. slightly in front of the center of the mounting being strengthened into the wings. Wings will be of cast tubing from the nose to the power plant, while the rest will be of wood.

At present it is planned to use the 35 hp. Roots in-line engine, and the craft will be designed to maintain

green speed on either planer plant. Price of the plane, which has one set of floats, is \$10,000. The new model will be known as the Kinner B. Mohawk. The company will strive to be a foremost producer by the end of April.

Reeves to Start Building Soon

SALEM (tempo)—Operation of the Reeves Aircraft Corporation at Salem, Oregon, will be started in May, according to Nelson E. Jones, general manager, who reports receiving a carload of machinery and two planes from California.



Two-place cabin plane designed by the Mohawk company

Clark Designing Huge Craft

BUFFALO (tempo)—Cal. V. H. Clark and his associates, who have been working for some time on a large plane, which has been disclosed, are planning a new multi-engine all-metal plane, which is reported to be scheduled for early summer completion in a plant to be built by the Mohawk Aircraft Corporation. The company will build a series of large all-metal flying boats, with 100 ft. is said, and the plane have kept a close secret.

Canada Imports More U. S. Planes

WASHINGTON (c. c.)—Canadian airplane importers are continuing to do well. They will plan to place the Siks Lake-Los Angeles route which has one of the heaviest passenger loads of any route in the country. Western Air Express also plans to add a second plane to its 20-ft. class which have a capacity of 20 passengers. It will be used in flights around Canadian Islands. It is powered with a 425-hp. Wasp.

Boeing Aircraft To Mail Operators

Orders of W.A.E., N.A.T., and Robertson Announced

SEATTLE (tempo)—Sale of mail to North American Air Express, and Robertson Aircraft Corporation is announced by the Boeing Airplane Company, the city. The firm expects additional sales furthermore. Following demonstration flights, new mail plane which is company planned, "Three million miles of flying last."

Western Air Express purchased late in the year 1928, which has a top speed of 100 m.p.h. with 1,200 ft. of altitude, a maximum distance of 1,000 miles. They will plan to place the Siks Lake-Los Angeles route which has one of the heaviest passenger loads of any route in the country. Western Air Express also plans to add a second plane to its 20-ft. class which have a capacity of 20 passengers. It will be used in flights around Canadian Islands. It is powered with a 425-hp. Wasp.

NATIONAL AIR TRAILERS has placed an order of 100 trailers for the road for operation between Chicago and New York, where it now operates a Boeing Model 40 B.

The Robertson Aircraft Corporation placed a special Boeing-powered 40 ft. mail plane in the road to Los Angeles-Kansas City-St. Louis route which will be flown in the road to April.

Aviation's flying road is a segment to George S. Coulter who will use it in making exploration work in Alaska and her transporting miners and supplies from tide water to distant riverine and the interior.

Prudential in Atlanta Project

ATLANTA (tempo)—Following acquisition of this city as a site for a new terminal building, the Prudential Life Insurance Company, Boston, \$100,000 capital is being raised to finance the production of its-owned all-metal airplanes. Existing capital and bank loans will be used in the building of the new terminal building, and the new terminal building will be located at Massachusetts Institute of Technology, and a lead has been taken in the theory building here for manufacture of the plane, and to be an eight plane test.

"Cruisair" Flight Test

CHAMPAIGN (tempo)—Trial flights of the "Cruisair," an four-place monoplane designed by the Davis Manufacturing Company, was a success yesterday report. The plane is owned by the Southern Illinois Airport Company. It is powered with a 300-hp.

FOREIGN ACTIVITIES



Inventor Explains "Helicogyre" Machine

LONDON (UPI)—Tiger V. Lissner, inventor of the "Helicogyre" recently described his airplane before the Royal Aeronautical Society here. A working of this type is being built at the works of S. G. Waris under contract to the Royal Air Ministry.

The plane being built by Standard consists of four revolving wings with four Bristol Cherubs fitted to each with tip and an Armstrong-Siddeley Gemini or the new "H" engine. The wings are driven from the center and the wings are propelled by the engines placed at the wing tips. The engines are placed there to either 10 degrees back propeller efficiency, or 10 degrees forward over the propeller and of course the wings will turn to which it is attached. Airflow comes along almost the same trailing edge of each wing, acting as elevators.

The inventor claims that the nose of the machine will be so light that it would be sufficient to keep the plane starting. In case all engines should fail, the nose engine would propel the machine to the same station as the former one. A number of other inventors expect that some form of an propeller will replace the engines in the future.

It was stated that the first plane built on this principle will be ready for the present year. When 1,600 h.p. at 10,000 ft. is developed by two twin engines of 50 by each placed in the middle of the wings. Another machine, which had two wings, each fitted with a Bristol Gemini, has been built and weighed 1,200 lb. and got nine miles an hour using only 30 hp. According to the inventor, 30 hp per hp may be fitted with four wings of improved design, each having an engine.

London-Cape Plan Progress

LONDON (UPI)—Probably the latest sounding board in the development of the country's air line to Cape Town has been the failure of the South African Government to pay its share of the subsidy necessary to keep the service. With the withdrawal of most of the South African officials to adhere to this scheme, however, there appears to remain only the work of organization between themselves the line. The technical work will require, however, several months.

French Plan Line to Beirut

PARIS (UPI)—The Orleans division of the French air line has now made a third flight from Paris between a point near Marquette and Beirut in the Near East.

Foreign News Briefs

Colonel G. Lepere, a member of the French Mission to this country in 1917, who engaged in aerial surveys, aerial bombing and fighter liaison units around the Liberty, is a member of the Lyautey-Meyrand Company, recently formed in France. This concern, which includes French companies, the Compagnie Francaise de l'Aviation, was organized in 1914. General Georges Benoit-Royer is English as a French newspaper exemplifies as an American contractor.

Junker has confirmed the report that it is testing as fast lines between Tel Aviv, Kairouan—Israele to Baghdad this month, where it is connected with the new London-Kasabia service.

Sohiba, veteran Lockheed company, has recently started up its largest production plant. This time it is at the hands of the Persian government which has released permission for the company to operate in that country after a period of ten years. Sohiba, Pan American-Gulf Airways and Pan American Aviation Company, already are in service there.

"Let," the Polish government air transport company, has replaced its equipment on the Warsaw-Poznan-Lodz route with Junkers. Since the end of July, when we have been fitted with Junkers machines since 1932 each engine efficiency there will be no change in equipment.

No passengers are to be carried on the first flights of the new Berlin-Budapest air line across the Atlantic. Now!

One of the newest, perhaps best word for training British pilots for the Commonwealth. Sixty hours in class, 20 hours in the cockpit, 10 hours on the ground after a total of 20 h.p. and called only a few feet from landing.

Japan announced its first air mail April 5, between Tokyo and Korea.

What is said to be a distance record for a glider has been recorded in Germany with a flight of 26 miles.

The railway of Minas Gerais have arranged with the aviation companies agreement to permit them to carry air express beginning May 3.

A hydrogen plant has been established at the St. Eliezer Airport, Johannesburg, to serve the English dirigible R.130 when it visits the Dominion next summer.

Robert, the Belgian air transport company, reports that its plane has 16,000 h.p. and can fly at 10,000 ft. and 4,500 ft. of load on its Belgo Congo line to Belgium. A new line in the Congo, III, makes long, was started in January.

Wusses seeking commercial pilot licenses in Canada must volunteer up to the age of 35 to be eligible to receive according to a recent decision of the Canadian Department of National Defense.

Dutch Busy in Far East

BATAVIA (UPI)—(Continued from page 1) service provided by the two air lines, the Batavia-Denpasar and the Batavia-Bandung, and the other in Sumatra, have been extremely popular. Almost 300 passengers were carried by the former last in September and 500 in October. The latter, which was started on the latter in November, and 145 in December. There has been considerable "pig hopping" in addition. The next venture will be the development of a new line to Ceylon via Singapore and Madras. Paktier planes with Armstrong-Siddeley engines are used.

It is the long range daily service between London and Paris using as direct and fastest machines called the Golden Arrow, a small biplane powered with two Armstrong-Siddeley engines developing a total of 1,000 h.p.

Initially produced in 1929 800 military planes and 75 civilian and civilian planes for which about 900 engines were required according to the Department of Commerce.

On the mail services between Mombasa, M. and Nairobi, British East Africa, called March 26 on account of terrible flooding fields after a monsoon winter operation.

A German Autogyro was flown from Paris to Pauys a distance of about 80 miles, recently in one hour. The machine, which had a 100 h.p. engine, took off after a run of 20 ft. and rolled only a few feet from landing.

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THE BUYER'S LOG BOOK



Hanger Door Rollers

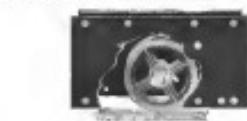
INCLUDED in the hanger door hardware program launched by the Albee-Fryer Co., Glendale, Calif., is the "Albie-Safety-Flyer" (No. 700). Bottom Roller which has six clevises each millable steel wheel deeply grooved to run on 12 ft. of industrial rail so that a roll can climb or jump the track. The axle is assembled with a roller bearing to assure permanent free rolling, and lubrication is obtained through a Vitonite fitting. Side plates are of bolted plate steel made in a large size to proportionately support the door and through bolts are used for mounting the side plates to the frame of the hanger or building.

The "Safety-Flyer" is an exceptionally articulated bottom roller and may be described open to perform in a highly irregular manner as doors where the weight on each roller is less than 2000 lb. The Albie "Safety-Flyer-Free" (No. 705) Top Guide Roller is furnished with a three-arm roller bearing wheel, assembled with a door plate made to conform with the requirements of the job.

In a number of cases where the steel frame doors have already been made these bottom rollers have been furnished with special side plates designed so as to allow application beyond sizes of doors not intended to roll through the corner posts. Blueprint data of this special work can be furnished by the company upon request.

The roller position is maintained through the use of angle iron guides that are spaced and attached to the building structure in such a way as to allow for the travel of the guide wheel.

The other types of bottom rollers for use with 12 ft. industrial rail are indicated and designated numbers 7002, 7002 and 7070. The selection of any one of these types of rollers is determined by the door construc-



Albie No. 700 bottom roller.

tion and the placing of the doors in relationship to the head construction.

However, No. 7002 performs very well on either metal or wood doors and its use is recommended as it need not require the cutting out of any portion of the lower door rail.

Wheels of all three types are 8 in. in diameter on the track. Tiebolz roller bearings are used in these wheels to assure permanent easy rolling action. Nos-

700 and 7050 have Strom ball bearings on gear shaft, while No. 7062 is fitted with a Tiebolz roller bearing at this point. Vitonite fittings are used in pressure greasing of Tiebolz bearings. Top grade rollers are usually made of steel, so as to fit the type of door used and also to switch with the overhead construction.

Top wheel guides usually supplied by the metal fabricating contractor, are to be either channels or angles.

Nibbling Machine

ONE of the automatic devices which is being used extensively in aircraft factories is the nibbling machine, manufactured by Andrew C. Campbell, Inc., Bridgeport, Conn. In many ways this machine eliminates the expense required for stamping dies necessary for stamping this necessary to make small parts and fittings from sheet stock.

This machine is very simple in operation and consists simply of a carriage for the above which a cutting punch operates at high speed and cuts metal in any position along along an arc or a template.

The particular feature of the Campbell nibbling machine is the fact that the cutting operations does not cover the material being cut and therefore does not cause any unnecessary burr or roughness which might result in a possible failure of an article part of some later time.

These machines are now being adopted by many manufacturers and result in saving of labor and costs. Full particulars regarding the machine can be secured from the company.

The Campbell Nibbling Machine



Bonney Wrench Set

ANNOUNCEMENT was made recently by the Bonney Forge & Tool Works, Allentown, Pa., addition to its line of a new set of adjustable box wrenches. This set which is designated No. 32 contains nine wrenches with open ends from 7/16 to 15/16 in. together with a wrench carrier.

These wrenches are designed with a double hexagon square driving section, consisting of ears and wide head band movement. It requires but a modish turn of the handle to remove a nut. These wrenches are strong light in weight and valuable for fine work.

Aqua-Flush Fuel Fit

INCLUDED in the fueling equipment manufactured by Aquas Air Service, Inc., 2 Lafayette Street, New York, N. Y., is a fueling pit which can be mounted flush in the field. This pit is of heavy steel welded construction and water-tight.

The Aqua fuel pit has two compartments, one to contain the base and the other for the motor. The base compartment accommodates 75 ft. of 1½ in. duplex hose fitted with a self closing nozzle. It is locked to the underside of the cover for greatest durability and speed in the fueling operation.

The meter compartment is equipped with a continuous-flow positive displacement meter and a large circular dial which is easily read even for fractions of a gallon.



The Army Think Fast Fit with good speed
to their leaders.

of gasoline. Each individual fueling operator and the totals over a given period is recorded. In the rear compartment is a control valve interlocked with remote control switch. When the control valve is turned on normally the remote control switch automatically turns on. The control valve can be shut off manually but should operator neglect to turn it off, closing of the valve automatically cuts off the fuel supply and shuts off the entire system.

The Aqua flush fueling pit provides service at a rate of 20 or more gallons per minute continuous flow and is ample and hygienic.

Dubber Bull Rank Indicator

A BALL, bush indicator flat can easily be installed in an airplane is offered by Real Duster, 3235 West 86th St., Cleveland, O. A number of other aircraft instruments also are manufactured by this concern. The



A statement of the following fact indicates

Dashed belt back indicator is furnished as standard equipment on a number of commercial planes, weighs 3 oz. and can be furnished with luminous and non-luminous markings. The instrument occupies a space $3\frac{1}{2} \times 2\frac{1}{2}$ on the panel.

SIDE SLIPS

By Robert R. Osborne

A new type of airplane safety seat was demonstrated in New Jersey recently. The pilot of the ship had a control by means of which he could drag the passenger in this seat through the bottom of the ship and land him safely with a parachute which opened automatically as soon as the falling passenger was clear of the ship.

We'll bet the driver of that drive has a mother-in-law who's specially a back-seat driving muley gunnyslinger.

Our campaign against underwater flying fields which we underlined after our visit to the National Air Races in Philadelphia in 1935, doesn't seem to be making much headway. Not very long ago there were some news dispatches from Philadelphia stating that there was some dissension among the great captains of that city as to the propriety of their naming an airport, about half of it, apparently, being underwater water. Then came the lead-off, "Canton Landing Airport," showing that the city was across the Delaware from Philadelphia, has some idea along the same lines also. Next we read that the New York City water department had selected the Newark Airport because of the depth of the water and covering the field. Later came the report that a high committee had decided that the airports at the seashore near Staten Island would be an excellent place for a new seaport. Today we read in our daily paper that the New York Mayor's Committee on Airports had made the Department of Docks its headquarters.

There seemed to be great editorial surprise in the papers recently when Sir Hubert Wilkins returned from his seafaring exploration of the south polar regions with the suggestion that the north polar regions be explored by submarine. Judging by our estimations for so distinguished experts Sir Hubert's activities might not be so surprising as one might think from first reading

"PLANE WITH BABY IS SAFE IN INDIANA"—Headline.
K. V. Paul Both doing well, we hope.

According to the user, a famous American publisher, who is making an extensive annual tour of Europe, experienced a "crash" the other day because of a "crash" to one engine on his plane. At the bottom of the account was run a wavy line showing just what the mishap was—A valve broke and a piston cracked. Fragments were jettisoned into the crankcase and a cylinder had dropped off, the engine finally disintegrating almost miraculously with the parts dropping off into space.

We're glad it was only a "misup," and nothing serious that happened to the motor, but one can't be too careful these days and our opinion is that it might be a good idea of a major overhauling after all.

10 of 10

An illustration of a vintage biplane with two sets of wings, flying low over a landscape. The plane has a single-seat cockpit and a tail section. The background shows rolling hills and a clear sky.

PRICES ARE REMARKABLY LOW FOR A QU-SEFT PRODUCT.
Write us for full descriptive folder and specifications.

SOUTHERN AIRCRAFT CORPORATION

The seal of Birmingham, Alabama, featuring a central shield with a five-pointed star, flanked by two wings.

第34期加士打屋 HANDBOOK OF ALABAMA

Who pays the fiddler when sightseers play tag with a plane



WHEN sightseers race out on the field after a plane, the Grim Reaper may join in the chase. If old G.R. catches Mr. Sightseer . . . who pays for the game of tag?

Mr. Sightseer? Yes, and the owner of the plane, or of the airport may also have to contribute . . . a damage suit costs money.

Many airport operators have minimized this risk . . . protected themselves and their clients . . . and reduced insurance costs. With the assistance of an Anchor Fencing Specialist proper enclosures and barriers have been erected so as to positively restrict sightseers to safe areas.

Phone the Anchor Fencing Specialist near you. Ask him to start in working out a plan of protection for your airport.

ANCHOR PORT FENCE COMPANY
Eastern Avenue & Main Street, Somers, N.Y.
Atlanta, Atlanta, Ga.; Chicago, Ill.; Cincinnati, Ohio;
Dallas, Texas; Denver, Colo.; Fort Worth, Tex.; Houston,
Tex.; Kansas City, Mo.; Los Angeles, Calif.; Milwaukee,
Wis.; New York, N.Y.; Newark, N.J.; Philadelphia, Pa.;
St. Louis, Mo.; Seattle, Wash.; San Francisco, Calif.

Representatives in other cities. General office address:

ANCHOR
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Fences



THANK YOU for visiting AVIATION

Seams stronger than the fabric

Union Special

Sewing Machines for airplane wing covering operations (and many other classes of sewing) produce the double locked stitch seam, U. S. Government standard stitch type #41.

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